



Usage of thinner	0~10% (weight)
Pressure at nozzle	15~20 MPa (about 150~200 kg/cm <sup>2</sup> ) .
Nozzle tip	0.46~0.58 mm.
Spray angle	40~80°
Filter	Check to ensure that filters are clean.

### **Drying time**

Drying times are generally related to air circulation, temperature, film thickness and number of coats, and will be affected correspondingly. The figures given in the table are typical with:

Good ventilation (Outdoor exposure or free circulation of air)

Typical film thickness

One coat on top of inert substrate

Substrate temperature, °C	10	23	40
Surface dry, h	4	1	0.5
Through dry, h	36	24	12
Cured, d	7	5	3
Dry to recoat, minimum, h	36	24	12

Dry to recoat, maximum\*

The given data must be considered as guidelines only. The actual drying time/ recoat interval may be shorter or longer, depending on film thickness, ventilation, humidity, underlying paint system, requirement for early handling and mechanical strength etc. .

### **Typical paint system**

Epoxy zinc rich primer	60 μm
Epoxy MO coating	200μm
Epoxy top coat	70 μm

Other systems may be formulated, depending on specific condition.

### **Storage**

Storage conditions are to keep the containers in a cool, dry, well ventilated space and away from source of heat and ignition.

Containers must be kept tightly closed.

### **Handling**

Handle with care.

### **Packing size**

Component A in an 18 litre container and component B in a 5 litre container, or negotiation.

### **Health and safety**

Before and during use of this product, please observe the precautionary notices displayed on the container. Be careful to avoid inhalation and skin contact of paint. Spillage of paint on the skin should immediately be removed with a suitable cleanser, soap and water. Avoid using organic solvent. Eyes should be well flushed with water and then seek medical attention immediately. The product should be used under well-ventilated condition. If using in stagnant condition and narrow place, forced ventilation must be provided, and applicators should take corresponding measures to strengthen personnel protection.

**For detailed information on the health and safety and precautions for use of this product, please consult our company.**